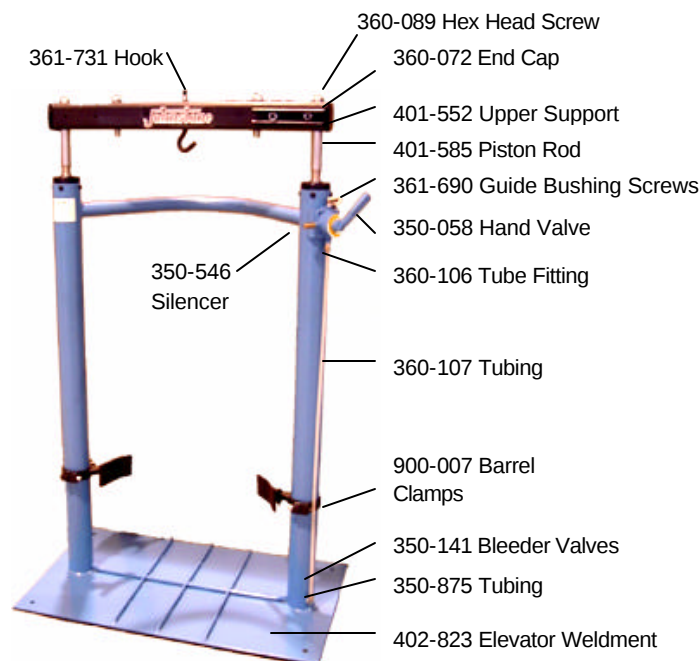


900-127 Double Elevator Assembly 55 Gallon

IMPORTANT: WHEN REPAIRING THE ELEVATOR TURN OFF THE AIR SUPPLY AND BLEED THE AIR PRESSURE BEFORE, OPERATING, OR SERVICING THIS EQUIPMENT



REBUILDING

- 1) Remove the pump assembly by unscrewing the 360-089 screw and removing the upper support.
- 2) Remove the (8) Guide Bushing Screws.
- 3) Remove the Guide Bushings.
- 4) Open the Bleeder Valves at the bottom of the elevator tubes and pull the Piston and Rod assemblies out of the elevator.
- 5) Remove the O'rings, Scrapers and Wear strips from the Piston and Guide Bushings.
- 6) Clean and inspect the Elevator, Piston and Guide Bushing.
- 7) Install new O'rings and Scraper on the Piston, Guide Bushing and Lubricate with 90W oil.
- 8) Lubricate the Elevator Tube with 90W oil.
- 9) Hold the Wear Strip on the Piston and install the piston assembly into the elevator.
- 10) Install the Guide bushings and secure them with the Socket Cap Screws.
- 11) Replace the Upper Support and tighten the Hex screw.



Adjust Clamp so that the Clamp Shoe is Flush against the Drum and located just above the lower chime.



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INGERSOLL-RAND
FLUID PRODUCTS
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